

Resene product labels are updated from time to time. This label is provided as a guide for this product and may differ from the label on the container you purchase.

Please discuss your project with your local Resene ColorShop team or reseller to ensure you have the right products to give you the best quality finish for your specific project.

**DANGER**

KEEP OUT OF REACH OF CHILDREN

# Resene

## Steel Fab

### fast-dry shop primer

A-LL41504 8/15

**WARNING**

Read label before use. Keep out of reach of children. Causes skin irritation. Causes serious eye irritation. Harmful if swallowed. Harmful in contact with skin. May cause an allergic skin reaction. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Toxic to aquatic life with long lasting effects. May cause respiratory irritation.

**PRECAUTIONS**

AVOID BREATHING DUST, FUMES, GAS, MISTS, VAPOURS, SPRAYS. DO NOT EAT, DRINK OR SMOKE WHILE USING THIS PRODUCT.

Store in original or correctly labelled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Store locked up. Use only outdoors or in a well ventilated area. Wear protective gloves and clothing, eye and face protection. Ground or bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and intrinsically safe equipment. Use only non-sparking tools. Avoid release to the environment. Collect spillage. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint.

**FIRST AID**

IF SWALLOWED: Call a POISON CENTRE, doctor, physician or first aider if you feel unwell.

IF ON SKIN (or hair): Take off contaminated clothing and wash before reuse. Wash with plenty of soap and water. If skin irritation or rash occurs. Get medical advice or attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing. If eye irritation persists: Get medical attention or advice.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

If exposed or concerned: Get medical advice/attention.

If exposed or concerned: Call a POISON CENTRE or doctor/physician.

When seeking medical advice take this container with you.

Further information can be obtained from

AUST: POISONS INFORMATION CENTRE 131 126 or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766) or call Resene 0800 737 363.

CONTAINS: Xylene 250-630 gms/L, Ethylbenzene 120-250 gms/L, Toluene 20-60 gms/L, Naphtha Petroleum, heavy Hydrodesulfurised 1-10 gms/L, 1,2,4-Trimethyl Benzene 120-250 gms/L, Naphtha Petroleum, light aromatic solvent 1-10 gms/L, Methyl Ethyl Ketoxime 1-10 gms/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA32.

**SPILLS:** Use appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

**CLEANING PAINT EQUIPMENT:** Brush/roll/spray out as much paint as possible on to newspaper before washing out application equipment with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.

**IN CASE OF FIRE:** Use Dry powder, CO<sub>2</sub> or foam for extinction.

### Engineered Coating Systems



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**RED  
OXIDE**

net  
contents  
4 litres

Resene Steel Fab Primer is a fast drying, general purpose anti-corrosive primer for use on structural steel.

**General**

• Safety Data Sheet (SDS) is available and must be consulted before use.

• In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.

• The paint must be thoroughly mixed before use. Efficient mixing at all stages requires power mixing with an air or explosion proof mixer until uniformly blended.

• Thinning requirements may vary according to application method, equipment and environmental conditions.

• After thinning thoroughly re-mix using the power mixer.

• Ensure correct wet film thickness is applied to achieve required dry film thickness. Allowance must be made for any thinner added.

• Use of incorrect thinner may have an adverse effect on application and performance.

• Drying is affected by low temperatures and high humidity.

• The temperature of the substrate should be 3°C above the "Dew Point".

• The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

• Following appropriate preparation, all surfaces must be dry and clean prior to painting.

• This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

**Be PaintWise**

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NO. 1263 - PAINT RELATED MATERIAL

**HIGHLY FLAMMABLE  
LIQUID AND VAPOUR**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.



Steel Fab SDS

**Resene**

the paint the professionals use



Steel Fab TDS

In Australia: Resene Paints (Aust) Limited  
7 Production Ave, PO Box 924, Beenleigh, Qld 4207  
Phone 1800 738 383 Fax 1800 064 960  
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited  
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045  
Phone (04) 577 0500 Fax (04) 577 0600  
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SAI, an accredited certification body. This product complies with all the requirements of an APAS Paint Specification. Refer to the APAS Specification list on the Resene website for full details. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

**Quick check**

**Name:** Steel Fab.

**Generic type:** Oil modified polyester.

**Colours:** Red Oxide, Grey.

**Finish:** Flat.

**Application method:** Spray.

**Recommended dry film thickness (D.F.T.):** 38 microns per coat.

**Theoretical coverage:** 11 square metres per litre at 38 microns D.F.T.

**Dry time (minimum):** Tack free: 15-30 minutes at 18°C. Hard dry: 16 hours at 18°C. Drying is affected by low temperatures and high humidity.

**Recoat time (minimum):** 16 hours for alkyd based systems.

**Thinning and clean up:** Resene Thinner No.5.

**Resene Data Sheet:** RA32.

**Limitations:** Not recommended for prolonged exterior exposure without topcoating.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy.

In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.